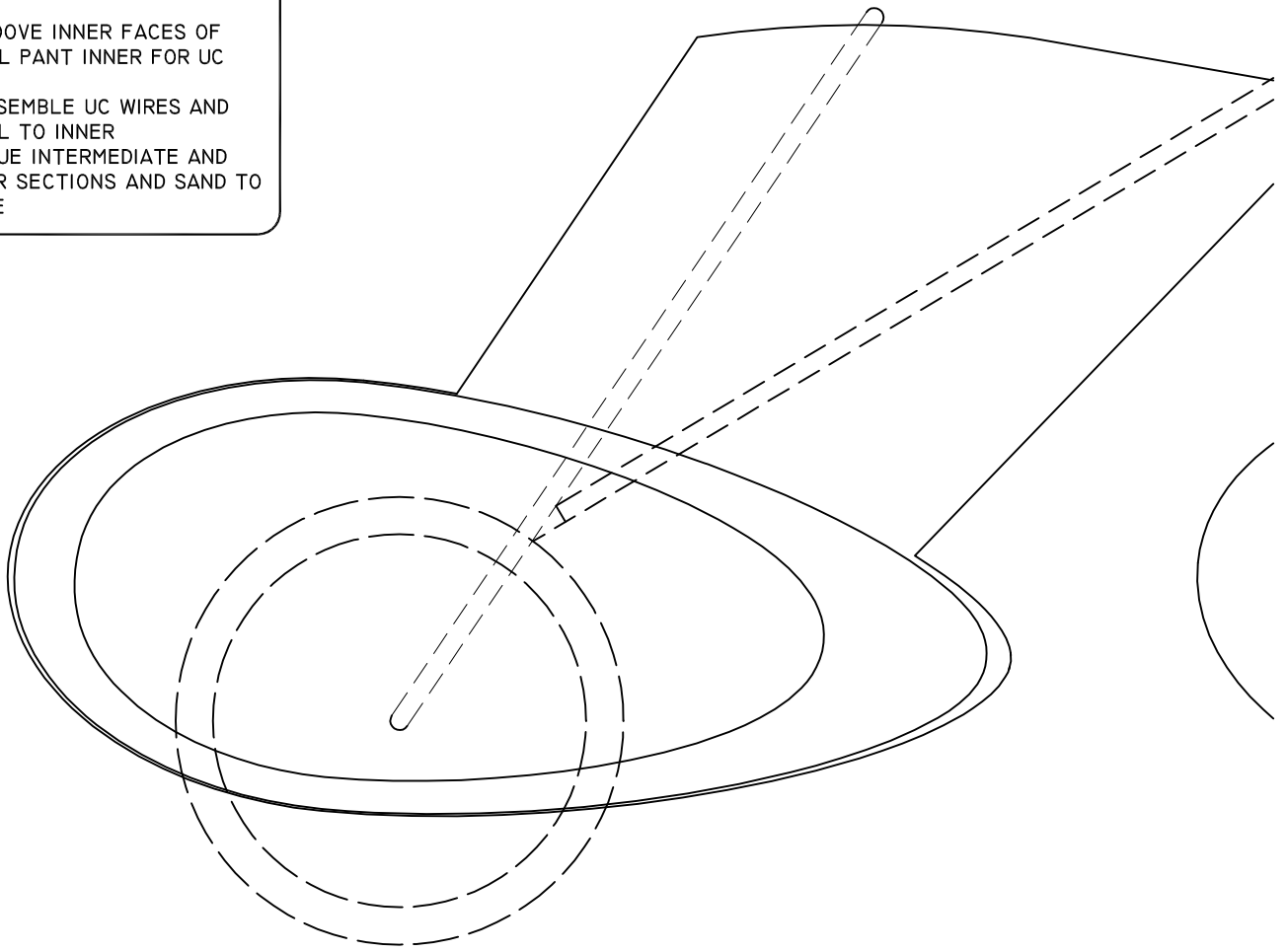


STEPS:

1. GROOVE INNER FACES OF WHEEL PANT INNER FOR UC WIRE
2. ASSEMBLE UC WIRES AND WHEEL TO INNER
3. GLUE INTERMEDIATE AND OUTER SECTIONS AND SAND TO SHAPE



WHEEL PANT INTERMEDIA
MATERIAL: XPS-LITE, DEPT
4 REQUIRED

